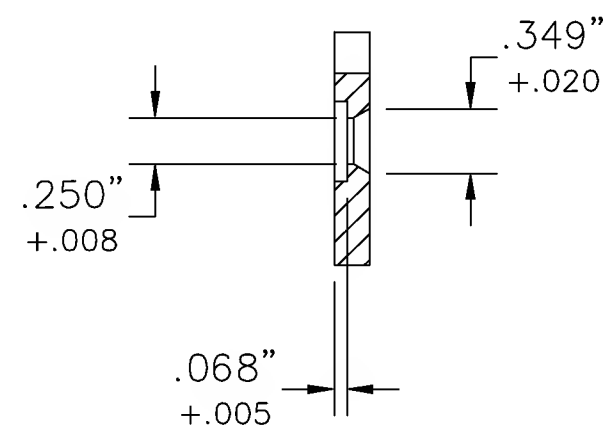
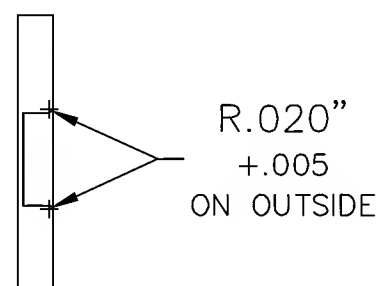


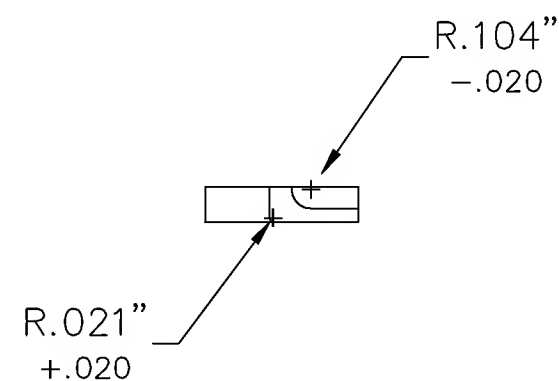
SECTION A-A



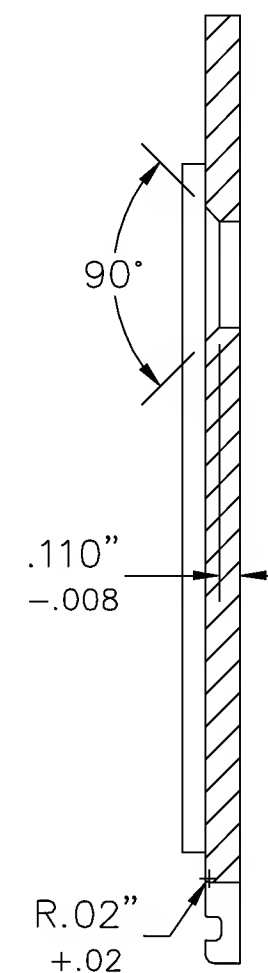
SECTION B-B



SECTION C-C



VIEW E



SECTION D-D

NOTES:

1. FINISH - **125** EXCEPT AS NOTED.
2. MATERIAL - STEEL, ASTM A331: 4340 OR 4130 OR 4140.
3. BREAK EDGES .003 +.012 UNLESS OTHERWISE SPECIFIED.
4. ALL RIVET HOLES ARE .187 DIA. +.001 (90° -1° CSK .052 +.020 DEEP) REAM AT ASSEMBLY UNLESS OTHERWISE SPECIFIED.
5. HEAT TREAT - HEAT LENGHT "F" TO 1480°~1500° F. OIL QUENCH, TEMPER AT APPROX. 800° F TO HARDNESS SPECIFIED.
6. MIL-W-13855 APPLIES.

2 OF 2

M2HB .50 CAL BMG
RIGHT HAND SIDE PLATE

TOLERANCES			
DEC MM	2 PL	±.02 ±.51	
DEC MM	3 PL	±.005 ±.127	
ANGLES		±.5°	
DRAWN BY KBH		DATE 02-27-2002	
CHECKED BY		DRAWING NO	REV
SCALE FULL		M2HB .50 BMG RHSP_2	